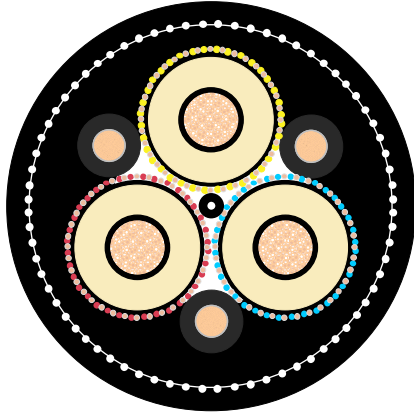


TYPE 633 19/33kV

SANS 1520-2

POWERMITE

Flexible copper screened mining cables



CONSTRUCTION	
Cable type	Type 633 19/33 kV to SANS 1520-2
Conductors	Flexible class 5 comply to SANS 1411 - 1 from tinned annealed copper wires , left hand with semi-conducting rubber screen .
Insulation	Ethylene propylene thermosetting compound type RD 3 comply to SANS 1411-3 and a strippable semi-conducting core screen (triple extruded)
Insulation screen	The braid of tinned copper wires .
Cable assembly	Three tinned copper/nylon braid screened power cores and two unscreened pilot cores and one tinned ECC core positioned in each interstice laid up in the right hand lay around semi-conductive filler centre .
Internal sheath	Poly-chloroprene thermosetting compound type RS 6 comply to SANS 1411-3 .
Reinforcing braid	An open nylon braid . Minimum 16 of nylon strings .
Outer sheath	Poly-chloroprene thermosetting compound type RS 6 comply to SANS 1411-3 . Inner and outer sheath are bonded to provide proper torsional protection , black .
Physical Properties	As per Table 1.
Electrical Properties	As per Table 2.
Tests	SANS 1520-2 .
Marking	Legible and indelible embossing as per order. Standard marking : TF KABLE 3 Texoprene TR 633 (size) (voltage) CR SANS 1520-2 (Year) + metre marking

FEATURES	
<ul style="list-style-type: none"> ▪ Excellent flexibility . ▪ Abrasion , tear resistant and flame retardant . ▪ Temperature range : min. ambient temp . -25 °C , max. conductor temp. 90°C. ▪ UV ,sunlight , ozone ,oil, resistant . 	

APPLICATIONS	
<ul style="list-style-type: none"> ▪ Electrically driven machines , movable electric apparatus in hazardous areas, portable electric apparatus . Section feeders . Open cast mining , medium sized draglines , shovels and drills. Suitable for reeling purposes. ▪ Other industrial applications . 	

TYPE 633 19/33kV

SANS 1520-2



Length cable packing	300 meter on drums. Other forms of packing and delivery are available on request
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Table 1

Physical Properties							
Power cores							
Conductor sizes	(mm ²)	25	35	50	70	95	120
Maximum wire diameter	(mm)	0.41	0.41	0.41	0.51	0.51	0.51
Approx. conductor diameter	(mm)	6.8	8.5	10.3	11.9	13.5	15.5
Maximum screen wire diameter	(mm)	0.31	0.31	0.31	0.31	0.31	0.31
Braided screen filling factor	(%)	60	60	60	60	60	60
Pilot cores							
Conductor sizes	(mm ²)	16	16	16	16	16	16
Maximum wire diameter	(mm)	0.41	0.41	0.41	0.41	0.41	0.41
Approx. conductor diameter	(mm)	4.2	4.2	4.2	4.2	4.2	4.2
Lay Ratio (maximum)	(x PCD)	20	20	20	20	20	20
Approximate cable diameter *	(mm)	71.3	73.5	77.8	83.0	87.8	90.0
Cable mass (approximate)							
Type 633	(kg/m)	7.2	7.8	8.8	10.3	11.7	12.7
Minimum bending radius	(mm)	620	650	680	710	740	780
Maximum recommended tension	(kN)	1.1	1.6	2.3	3.2	4.3	5.4

*Tolerance - ±3% of approx. value

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SANS 1520-2



Table 2

Electrical Properties							
Power cores							
Maximum cond. DC resistance @ 20 ⁰ C (Ω/km)	0.795	0.565	0.393	0.277	0.210	0.164	
Maximum cond. DC resistance @ 90 ⁰ C (Ω/km)	1.05	0.749	0.521	0.368	0.279	0.218	
Reactance (Ω/km)	0.155	0.144	0.136	0.131	0.125	0.119	
Minimum combined screen resistance @ 23 ⁰ C (Ω/km)	1.6	1.2	0.8	0.7	0.6	0.6	
Minimum combined screen & ECC resistance (Ω/km)	0.7	0.5	0.5	0.4	0.3	0.23	
Sustained current rating @ 30 ⁰ C ambient							
Laid out straight (A)	105	130	160	195	230	260	
Short circuit rating :							
Symmetrical fault current (kA for 1 sec)	3.1	4.3	6.1	8.5	11.6	14.6	
Earth fault current (screens) (kA for 1 sec)	1.6	2.1	3.1	3.5	4.1	4.1	
Earth fault current ECC + screens) (kA for 1 sec)	3.6	5.0	5.0	7.5	9.0	11.5	

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